



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G26551-3G

Job Sheet 171406



Part No: RBW6205G26551-3G

Job Qty: 1 ea

Part Name: Main Rotor Scissor Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/8/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	1 pcs		2/9/18	0.00	0.20	Small Fab-3		MCL
120	QC	1 pcs		2/9/18	0.00	0.00	QC5		DAS 38 8 9-89
130	Packaging	1 pcs		2/9/18	0.00	0.00	Packaging3-1	6A 093 MAR 28 2018	9-89 8-89
140	QC21-FG	1 Ea		2/9/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - -Package case as per DWG sheet 1

DAS
21
9-89

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-1	Main Rotor Scissor Locknut	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-5	Bottom Foam	1 Ea (1 ea)	90-Start up Operation	
RBW6205G26551-3G-7	Top Foam	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1030-E	1	0	0
	RBW6205G26551-3G-1	1	0	0
	RBW6205G26551-3G-5	1	0	0
	RBW6205G26551-3G-7	1	0	0

Part Specifications

Specifications could not be found.

Plex 1/31/18 3:42 PM Dart.lajeunesse.marie

444372



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Container No: S054218



Part: RBW6205G26551-3G

Job No: 171406

Serial No/Batch: S054218

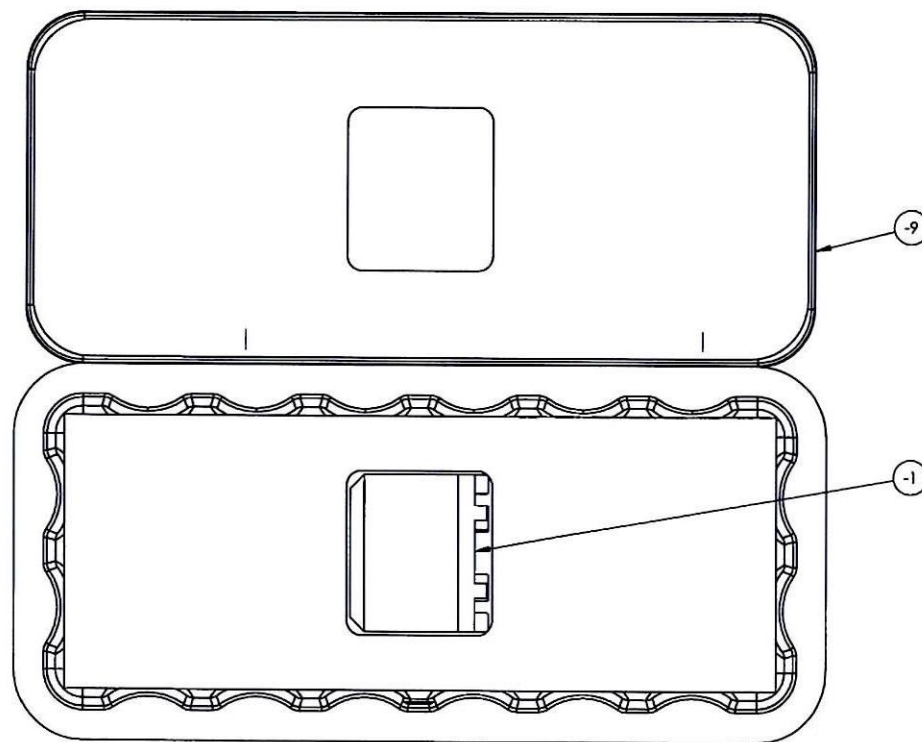
Revision: B

Inspector:

Date: 03/23/18

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBW6205G26551-3G-1	M/R SCISSOR LOCKNUT	2
-9	1	RBW6205G26551-3G-9	PACKAGING ASSY	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION	-	4/13/2015	C	JAG
B	TEMPLATE UPDATED, ASSY -9 PACKAGING ADDED	17-798	17.12.20	VM	ML



RBW6205G26551-3G MAIN ROTOR SCISSOR LOCKNUT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

SEE
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AME
WITHOUT N
WORK O'

171406
MLJ

JAN 3 1 2018

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE MAIN ROTOR SCISSOR LOCKNUT			
PART NO. RBW6205G26551-3G		REV B	
TOOL NO. RBW6205G26551-3G		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASSEMBLY DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/20		TOLERANCES: XXX ± .006 FRACTIONS ± 1/8 XXX ± .01 ANGLES ± .5° X ± .1 SURFACE ROUGHNESS	
DRAWN BY: VM 12/20/2017		CHECKED BY: ML 12/21/2017	
INFO REVIEW BY: DD 01/02/2018		APPROVED BY: ML 01/04/2018	
SCALE: NTS		SHEET 1 OF 6	
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MLJ